

JD 30, 40, 50, 55, & 60-SERIES TRACTOR HEADLINER INSTALLATION INSTRUCTIONS

*Read this instruction sheet completely before starting.
Installation is easier with an assistant!*

- Remove the cab air conditioning filter door cover, held in with thumb screws. Remove air return filter in front of air door cover (4 screws).
- Remove the control panel shroud (14 screws); fastener clips in front corners (2); and rear speakers (4 per speaker). 1982 model 40-series and all 50-series, remove only the outermost screws. After speaker removal, remove black speaker mount (4 screws per speaker) Unclip the speaker wire harness. 55/60 series: no speaker removal necessary.
- Open rear and side windows. Loosen the 3 bolts in each of the three rails with a 3/8” open end wrench. Rails will slide down and out. Bolts don’t need to be taken completely out. Take the headliner out of cab through the back window or door. *If removing an early model 30 series, unclip light on right side while removing headliner.*
- 30/40 Models: Cut out foam where speakers go. Cut through plastic on back side. *If early 30 series, install dome light onto new headliner.*
- 55/60 Models: Remove rear speaker covers and coat hook from old headliner. Cut out holes for speakers and hook, poke holes for screws; install into headliner before positioning it into cab.
- If replacing corner ROPS posts, install before headliner.
- *Early model 30-series cab: make sure to replace the dome light before installing headliner. Connect wires while putting headliner into position.* Remove plastic wrap around fasteners and install new headliner in tractor. Start fasteners in front corners. On black and brown headliners: Connect speaker wires and start screws in speakers.
- Replace the side and rear angle pieces. Push them up and tighten with 3/8” wrench. Tighten the started speaker screws.
- On the front panel, take out radio and light, and remove. The metal clips do not need to be saved. Cut out holes for radio (if need be) and light (according to your original dimensions—they are not all the same).
- Start all the “Christmas tree” push-pins. After they are all started, push them all in tight. Put radio and light back in. Put back the control panel/air vent bezel and tighten all the started screws.
- Clean off the old air conditioner filter door cover. On the black (30-& 40-series) panels, take out the metal clips. The brown and tan panels (50-55-60-series) need to be scraped out with a putty knife. Use side-grinder with a wire wheel to clean off old foam. Make sure all 6 holes are cleaned out for installing push pins. Install new air door by pushing firmly on all 6 push pins through existing panel. Recommended to replace seals above air door unit. Clean off old foam/seal and replace. Also replace or blow out both filters before installation. Replace the complete air door unit and air return filter.