

# Instructions for “glue-in” style kits

Please review this entire instruction sheet before starting to install any part of your kit!

## REQUIRED SAFETY SUPPLIES:

- ✓ Air respirator/mask (approved for paint/organic vapors)
- ✓ Safety goggles/shield
- ✓ Ear plugs

## REQUIRED TOOLS:

- ✓ Screwdrivers (cordless screw gun)
- ✓ Awl/punch
- ✓ Putty knife
- ✓ Sharp knife
- ✓ Side grinder w/ wire wheel
- ✓ Various wrench/sockets may be needed



If any parts are wrinkled from shipping, they can be steamed out with a commercial steamer or iron. **\*Avoid touching the iron to vinyl!\***



Glue works best if ambient temperature is **65° F** or warmer. **This includes 12 hours before and 12 hours after installation. \*Install in a well-ventilated area!\***



Shake aerosol glue canister thoroughly for **\*two minutes\*** before spraying, and then shake every ten minutes while using.

1. On some tractor models, removing the seat will allow easier kit installation—use your judgement. Remove any hardware/panels covering existing upholstery material. Save all screws and parts to replace when finished.
2. Scrape out all old upholstery and foam with a putty knife.
3. Clean all surfaces thoroughly—a wire brush on a side grinder works best. Be careful to avoid cord getting wrapped up in grinder in tight corners; be sure to keep hands away from wire wheel. Vacuum out all dirt and dust, or use an air compressor to blow it out thoroughly. Wipe down surfaces with a damp rag to remove any remaining dust and dirt. Some cabs have brackets located on the floor or sides—special care must be taken to make sure those areas are cleaned before new parts are installed.
4. On the included kit diagram, the last 2-3 digits of each part number indicates the order to install them (start with the lowest number). Dry-fit each piece in place before gluing them. Some may be a bit oversized—we make them a little larger because they shrink with age. Spray the glue on **both the cab surface and on the upholstery foam** one piece at a time. Large parts (walls): start applying large pieces at the bottom edge, working your way up in order to prevent wrinkles. Glue only  $\frac{1}{2}$  or  $\frac{1}{4}$  of the larger panels at a time, then fold back to spray more glue behind, **smoothing/pressing the part while the glue is still wet** so it's easier to pull out wrinkles. Do not spray glue on foam where it will be tucked under or behind brackets—glue makes it too difficult to tuck in. Complete all tucking *after* panel is applied to help eliminate wrinkles. Tucking works best with a straight screwdriver or a 1" putty knife.
5. On ceiling panels that are glued into place, apply **two** coats of glue to both the foam **and** ceiling metal.
6. Wrinkles can be carefully steamed out with a steamer or a steam iron, being careful not to touch the hot iron or vinyl. Avoid “smashing” any parts while the glue is still drying as that could cause permanent indentations!
7. Carefully use small amounts of lacquer thinner/paint thinner to clean off any remaining factory markings or tape marks left on upholstery and any glue over-spray. **We recommended waiting 6 hours before proceeding to the next step as parts may accidentally get pushed into wet glue and cause wrinkles.**
8. Replace the seat, ashtrays and other hardware removed in Step 1.



**Our kits are fully guaranteed.** If any parts are not fitting properly, contact us and we will assist you with either returning those part(s) or making adjustments to create a better fit. If the kit is returned, it is important that you **fold foam to foam** when re-packing. Please **DO NOT fold vinyl to vinyl** when re-packing for return—*this is important*. We will refund your full cost if kits are returned undamaged; however, a fee will be charged for damaged parts.